

**Manuel d'instruction**  
***Instruction Manual***

**MP-J-PP 476117**

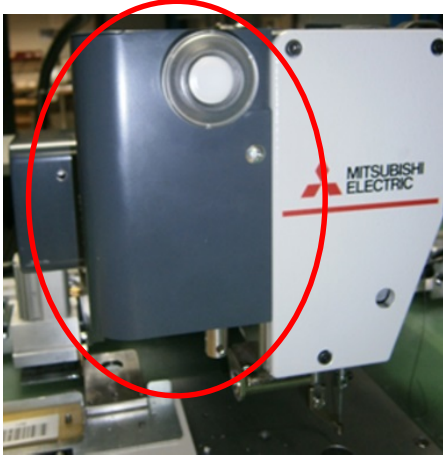


**MP-J-PP 476117**

# INSTALLATION

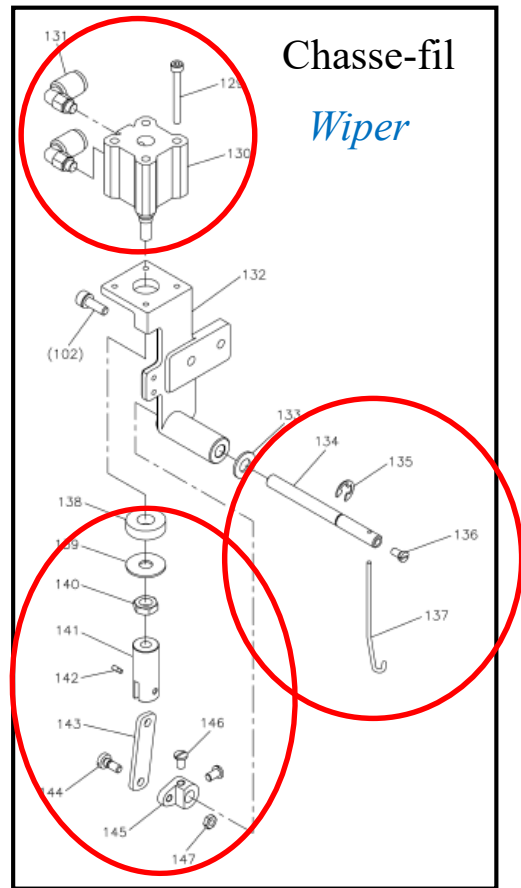
Retirer le couvercle

*Take off the cover*



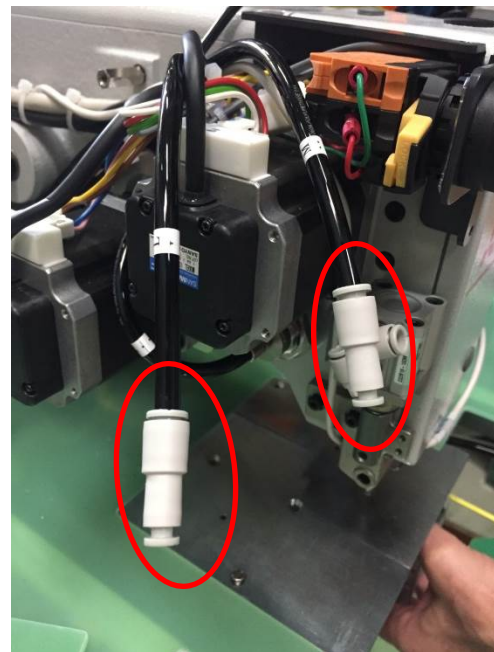
Démontez les pièces suivantes:  
Garder uniquement le support.

*Dismantle the following parts:  
Keep only the wiper holder*



Placer les réducteurs.

*Place the pneumatic reducers.*

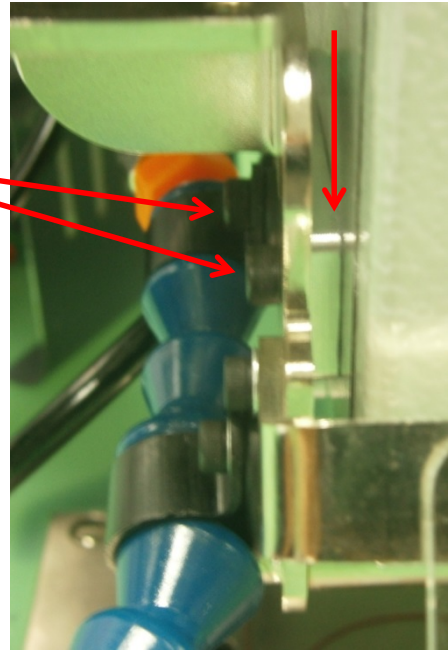


Placer le pied plaqueur entre le support du chasse-fil et la tête de machine

*Place the external presser foot between wiper holder and sewing head*

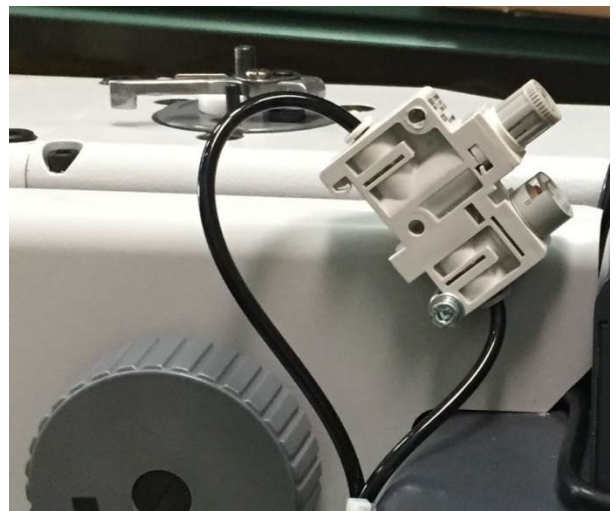
Fixer l'ensemble pied-plaqueur avec les 2 vis M4X16.

*Fix the set with the 2 M4X16 screws.*



Connecter les tubes d'air au vérin. Placer le régulateur.

*Connect the air tubes to the cylinder. Place the regulator.*



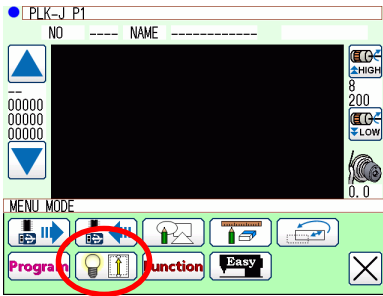
Remettre le couvercle.

*Fix the cover*

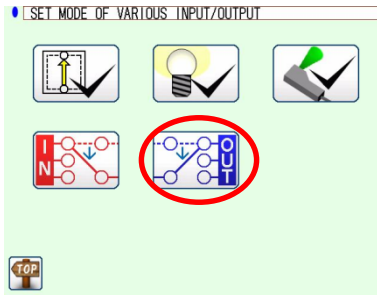
Utiliser le pied presseur MA21A1256

*Use MA21A1256 presser foot*

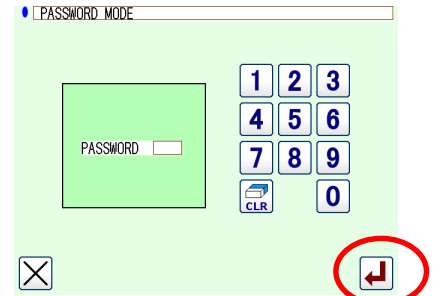
# PROGRAMMATION-SETTING



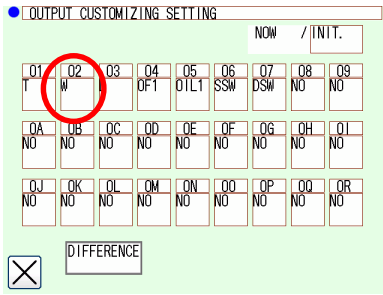
Appuyer *Press*



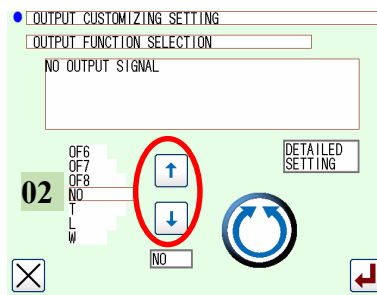
Appuyer *Press*



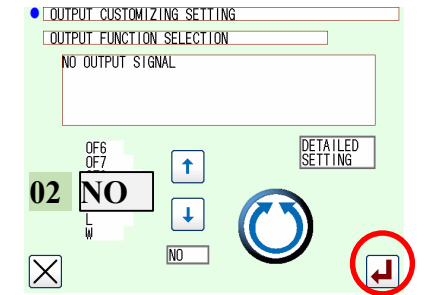
1010 Appuyer *Press*



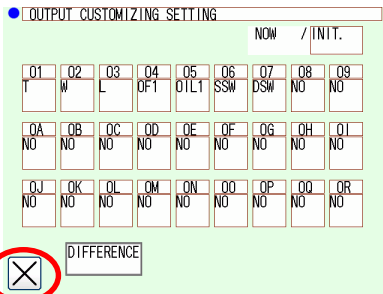
Appuyer *Press* **O2**



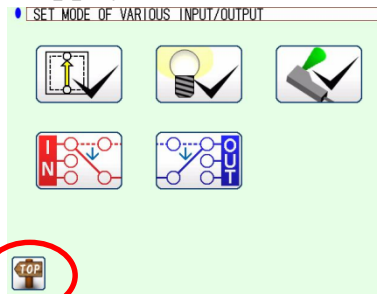
Appuyer *Press*



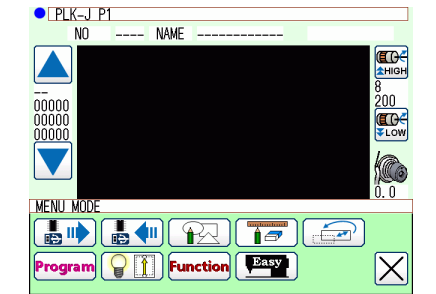
Selectionner *Set* **FN6**



Appuyer *Press*



Appuyer *Press*



## Utilisation

Insérer un code FN6 avant le premier point. Ce n'est pas nécessaire d'invalider FN6 si il y a un déplacement sans couture. Quand le pied presseur se lève le pied extérieur se lève également.

## -USE

*Insert code FN6 before the first stitch.*

*It is not necessary to invalidate the FN6 if there is a feed between stitches line.*

*When the presser foot will go in up position the external presser foot will be also.*

FIN *END*