

Instruction Manual

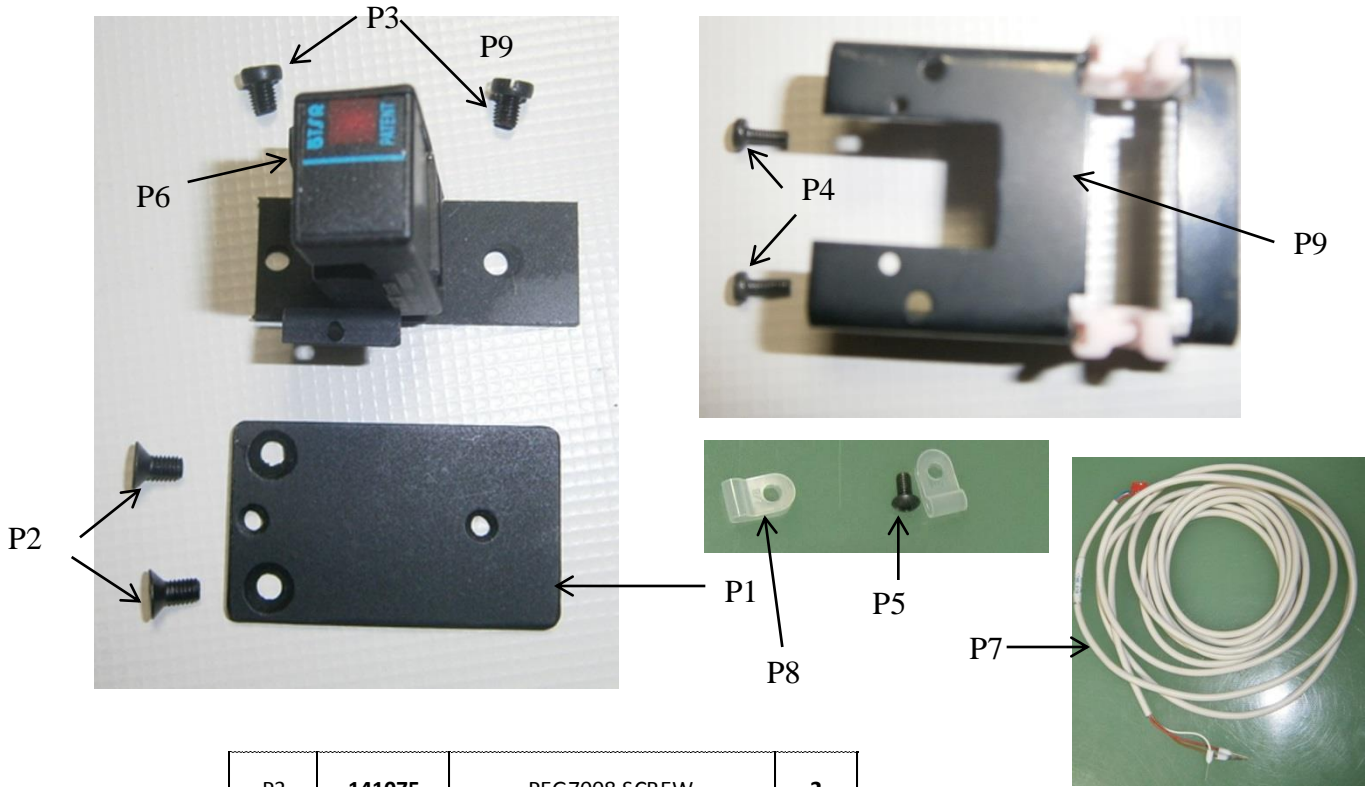
Manuel d'instruction

MP-J-TS-FRA 408725



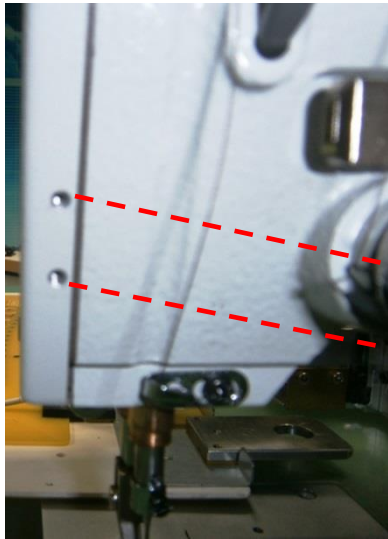
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1-COMPOSITION

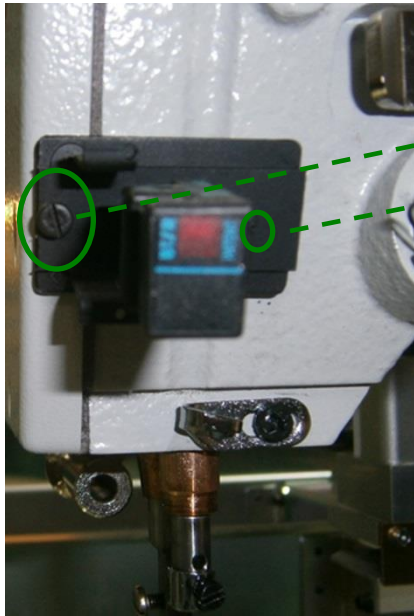
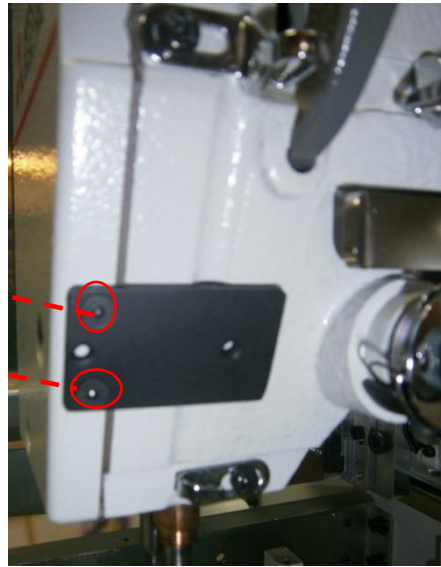


P3	141075	PEG7008 SCREW	2
P4	50000	HON-SCREW M2	3
P5	251209	RS-467-9874 VIS M4X10	1
P6	95242	HON-BIDSD TATEUR INFRAROUGE	1
P7	128483	HON-B300DRCM CABLE 300 CM	1
P8	218342	RS-817-8956 CLIP NYLON	2
P9	95236	HON-BDY200 GUIDE FILS	1
202	408725	MP-J-TS-FRA	

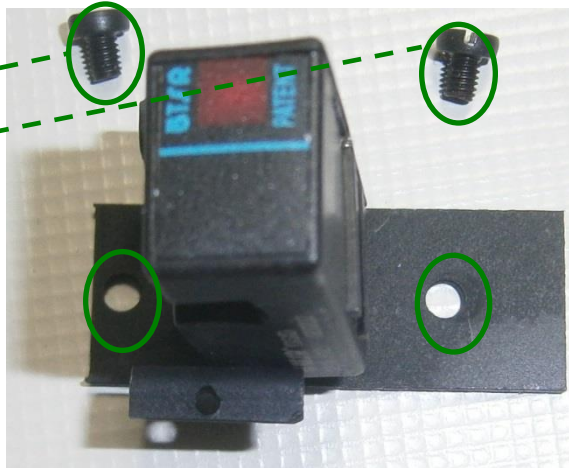
2-INSTALLATION



1



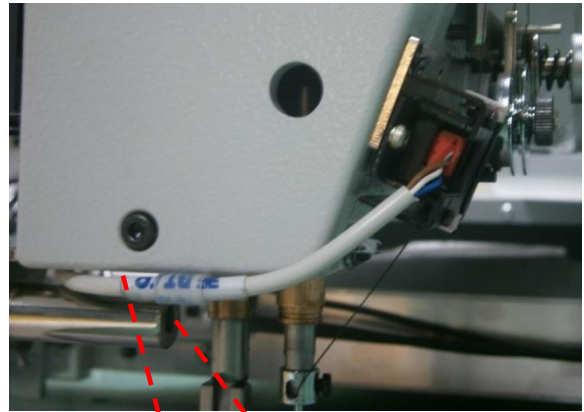
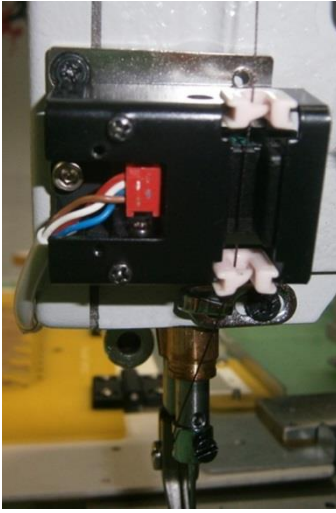
2



3

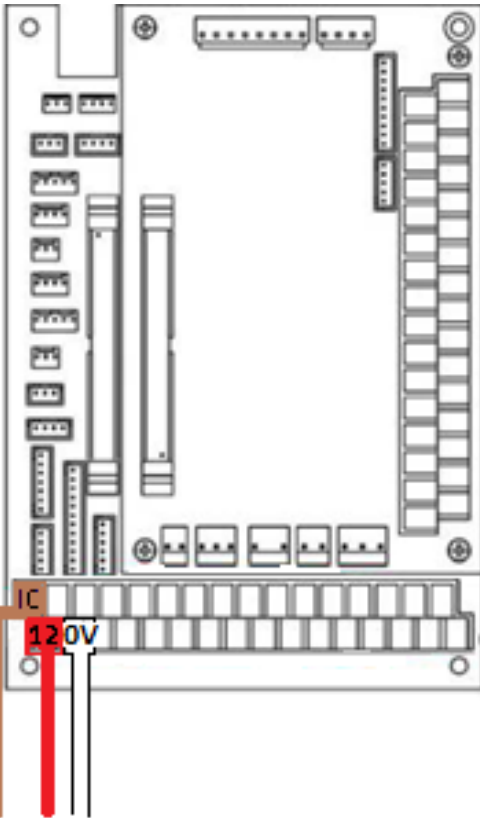


4



Connect the cable and fix under the sewing head.
 Connecter et fixer le cable sous la tête de machine

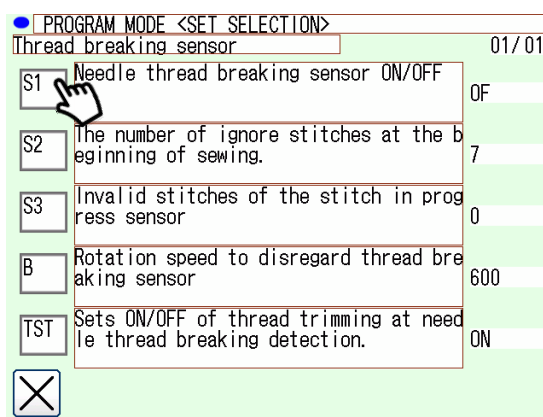
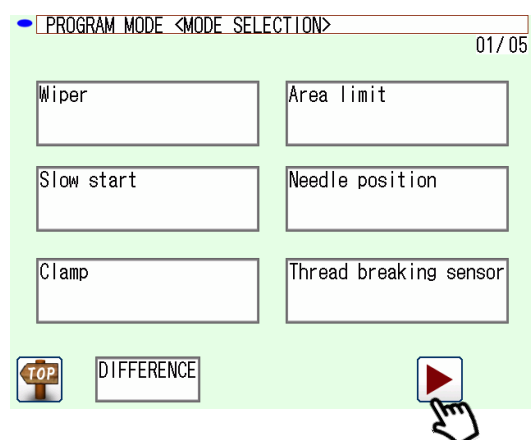
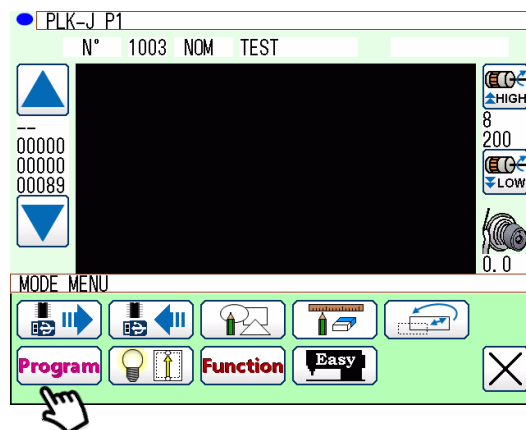
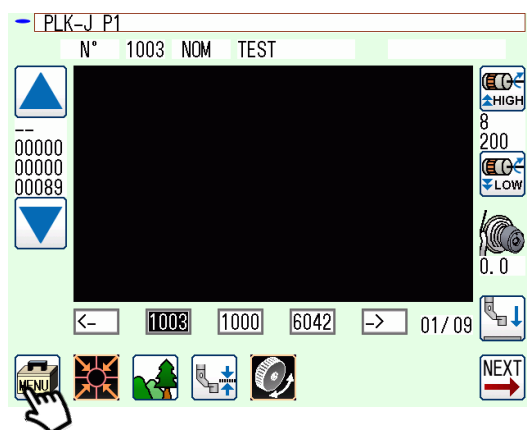
3-CONNECTION / CONNEXION



No.	A1	A2	A3	A4	A5	A6	A7	A8	A9	A10	A11	A12	A13	A14	A15	A16
Port	IC	ID	IE	IF	IG	IH	II	IJ	IK	IL	IM	IN	IO	IP	IQ	IR
No.	+12V	GND	+12V	GND	+12V	GND	+12V	GND	+12V	GND	+12V	GND	+12V	GND	+12V	GND
	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	B15	B16

TE1			
BROWN	MARRON	A1	IC
RED	ROUGE	B1	12V
WHITE	BLANC	B2	0V

4- SETTING / PARAMETRAGE



S1= ON pour utilisation d'un détecteur de casse-fil.

S2= Nbre de points ignorés pour la détection de la casse de fil car le défilement du fil dans le détecteur n'est pas immédiat.

S3= vitesse minimum pour la prise en compte de la casse, car si la machine tourne trop doucement le défilement du fil dans le détecteur n'est pas visible.

S1 = ON for use of a thread sensor.

S2 = Number of points ignored for the detection of the yarn breaking because the thread scrolling in the detector is not immediate.

S3 = minimum speed for taking into account the yarn breaking, because if the machine turns too slowly the scrolling of the wire in the detector is not visible.



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